

# RILSAN®

## FINE POWDERS

# T GREY 9100 HV

+135-3858-6433 (GuangDong)  
+188-1699-6168 (ShangHai)  
+852-6957-5415 (HongKong)

### Rilsan® 9100 Grey HV Fluid Bed Powder

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® T range is designed for coating metal parts using the fluidized bed dip coating process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations.

PROPERTIES	VALUE	UNIT	TEST STANDARD
<b>POWDER PROPERTIES</b>			
Color	Grey	-	-
Particle Size Distribution, ≤ 40µm	8	%	ISO 13320
Particle Size Distribution, ≥ 254µm	10	%	ISO 13320
Particle Size Distribution, Median Size	100 - 130	µm	ISO 13320
	0.00394 - 0.00512	in	
Melting Temperature	183 - 188	°C	ISO 1218
	361 - 370	°F	
Vicat Point	181	°C	ISO 306
	358	°F	
Non Tapped Density	0.52	-	ISO 1068
Tapped Density	0.62	-	ISO 1068
Fluidized Density	0.5	-	-
<b>POWDER COATING PROPERTIES</b>			
Recommended Coating Thickness	≥300	µm	-
	≥0.0118	in	
Covering Efficiency , 300µm	0.36	kg/m <sup>2</sup>	-
Specific Gravity of Coating, 20°C	1.2	-	ISO 1183
Persoz Hardness	240	-	ISO 1522
Shore D Hardness	70	-	ISO 868
Water Absorption, 24h	≤1	%	ISO 62-1
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	5	mg	ISO 9352
Impact Resistance	≥2	J	ASTM G14
	≥17.7	in-lb	
Salt spray test according to surface preparation recommended by ARKEMA	Good adhesion after 2000 hours	-	ISO 9227

### MAIN APPLICATIONS

- Metal Coating
- Automotive & Transportation

### PACKAGING

This grade is delivered in 20kg bags.

**ARKEMA**

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<b>PROCESSING</b> Coating, Fluidized Bed Dipping	
<b>DELIVERY FORM</b> Powder	